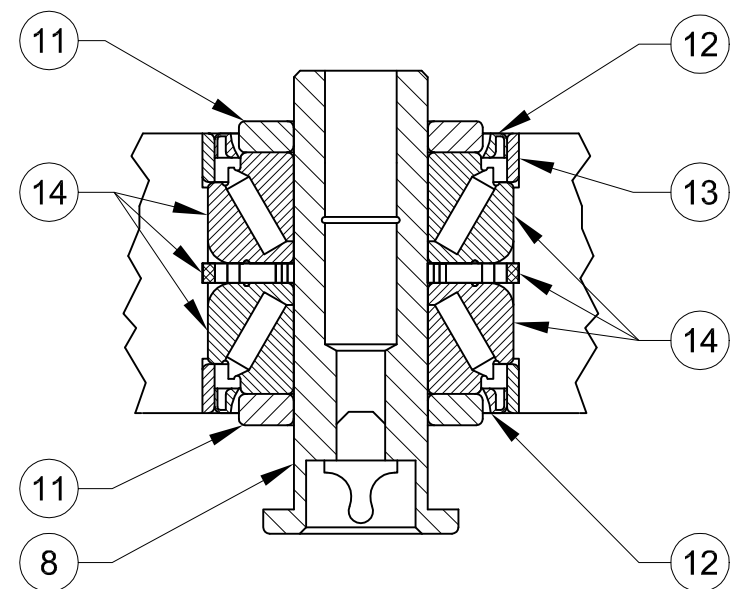


ITEM	QTY	DESCRIPTION	LENGTH	UM	PART NUMBER	MATERIAL	TYP	
1	2	WASHER, CAM FOLLOWER		EA	319003010		D	
2	1	TIRE, CAM FOLLOWER		EA	319009070		D	
3	1	BEARING, CAM FOLLOWER TIRE		EA	3190-2-P43A		D	
4	1	RACE, CAM FOLLOWER TIRE		EA	3190-2-P43B		D	
5	1	PIN, CAM FOLLOWER TIRE		EA	319001920		D	
6	1	CAPSCREW, SOCK FLAT HD 3/8"-16	1.0	EA	*91253A624	STEEL	P	
7	1	FITTING, GREASE (PRESS IN)		EA	*1102K33	STEEL	P	
8	1	PIN, CAM FOLLOWER PIVOT		EA	319020630		D	
9	1	CAPSCREW, SOCK FLAT HD 7/16"-14	1.0	EA	*91253A669	STEEL	P	
10	1	FITTING, GREASE 1/4"-28		EA	*1095K41	STEEL	P	
11	2	SPACER, BEARING		EA	312012660		D	
12	2	SEAL, CAM FOLLOWER PIVOT		EA	3190-2-P2		D	
13	2	SLEEVE, PIVOT PIN SEAL		EA	312012650		D	
14	1	BEARING, CAM FOLLOWER PIVOT		EA	3190-2-P1		D	
15	1	BOLT, SHOULDER 3/8"	1.75	EA	*91259A718	STEEL	P	
16	1	WASHER, FLAT HEAVY 3/8"		EA	*98029A031	STEEL	P	
17	1	WASHER, FLAT HEAVY 5/16"		EA	*98029A044	STEEL	P	
18	1	NUT, HEX LOCKING 5/16"-18		EA	*97135A220	STEEL	P	
19	1	ARM, CAM FOLLOWER		EA	319011860		D	
20	1	ROD END (LEFT HAND)		EA	319009982		D	
		* PURCHASE FROM McMASTER-CARR						



SECTION THRU BEARING ASSEMBLY

- A** THE CAM FOLLOWER TIRE IS OFFERED AS A COMPLETE ASSEMBLY UNDER REG-ELLEN PART NUMBER: 319009070A
- B** ASSEMBLE USING REMOVABLE THREAD LOCKING COMPOUND



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TOLERANCES	
MACHINING	FABRICATION
X. ±.040	ALL ±.06
X.X ±.020	ANGULAR 2°
X.XX ±.010	ALL FINISHES 125mu
X.XXX ±.005	DEBURR ALL SHARP CORNERS OR EDGES
ANGULAR ± 1/2°	

SCALE: 1:1
 DRAWN BY: MLGATES
 DATE: 15JUN16
 CHECKED BY:
 DATE:

TITLE: HARTFORD, 0-400 THD ASSEMBLY, CAM FOLLOWER
 SIZE: B SHEET: 1 OF 1 REV:
 DWG NO: 319011860A

AUTOCAD DRAWING: FORM REVISION 13MAR12